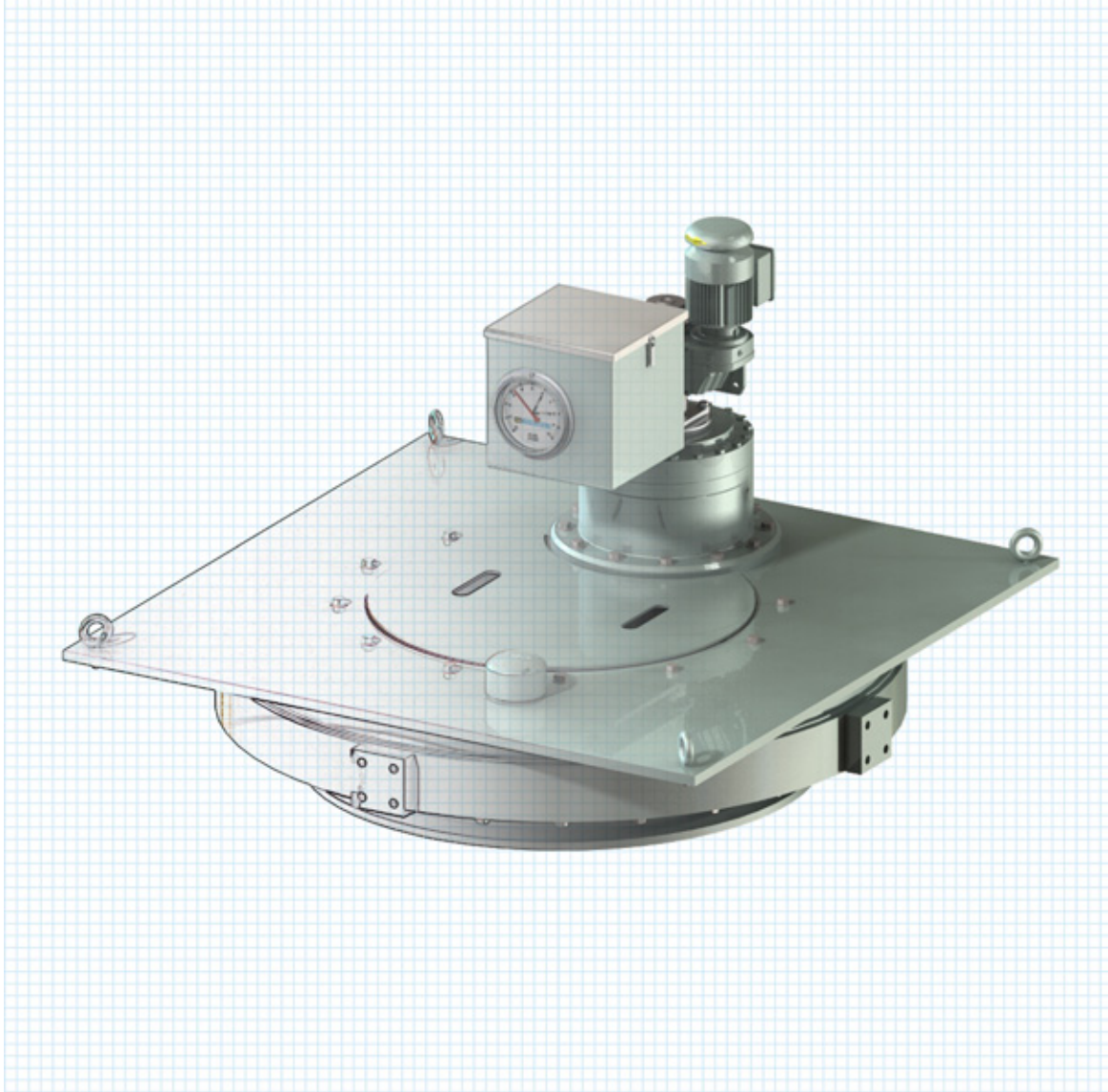
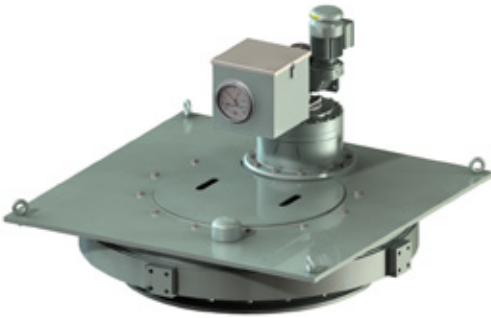


# Center Pier-Mounted Drive Units-Drum Output



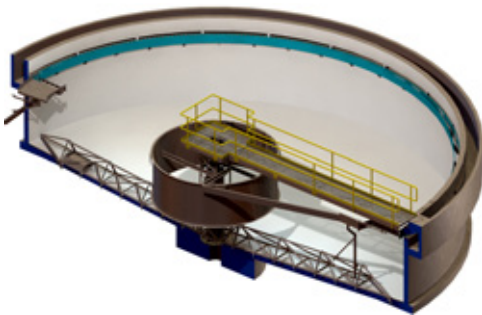
**DBS MANUFACTURING®**

# Center Pier-Mounted Drive Units - Drum Output



## Description

- A low-speed, high-torque, totally enclosed gear drive with positive output torque overload protection
- The drive unit is supported by a column in the center of the tank
- The drive unit has an external rotating drive drum with attachment points for the rake cage
- The drive access bridge typically spans one half of the tank
- Used in industrial, municipal and mining clarifiers and thickeners
- Typically used on tank sizes from 40 to 300 ft (12 to 100 m) in diameter



## Features

- Forged alloy steel main gear and pinion designed for 20 years of life calculated per AGMA 2001-C95
- Precision, four-point-contact main bearing, with a 10-year warranty
- Accurate torque gauge calibrated in ft-lbf, N-m or any units desired
- Alarm and cutoff switches and maximum torque limiting via shear pin or pressure relief valve
- No lower pinion bearing, eliminating a common source of drive failure
- Designed for minimum maintenance with permanently lubricated secondary reducer

Model	Continuous		Maximum Overload		Yield	
	ft-lbf	N-m	ft-lbf	N-m	ft-lbf	N-m
DX-A*	3,000	4,100	6,000	8,200	8,100	11,000
DX-B*	6,000	8,200	12,000	16,400	16,200	22,000
D30-A*	16,000	22,000	32,000	44,000	94,000	127,000
D30-B*	27,000	36,500	54,000	73,000	94,000	127,000
D42-B*	35,000	47,500	70,000	95,000	195,000	264,000
D42-C*	51,000	69,000	102,000	138,000	195,000	264,000
D60-C*	65,000	88,000	130,000	176,000	440,000	597,000
D60-D*	125,000	169,500	250,000	339,000	440,000	597,000
D80-D*	165,000	223,500	330,000	447,000	750,000	1,017,000
D80-E*	250,000	339,000	500,000	678,000	750,000	1,017,000
D42-B*2	70,000	95,000	140,000	190,000	390,000	529,000
D42-C*2	102,000	138,000	204,000	276,000	390,000	529,000
D60-C*2	130,000	176,000	260,000	352,000	880,000	1,193,000
D60-D*2	250,000	339,000	500,000	678,000	880,000	1,193,000
D80-D*2	330,000	447,000	660,000	895,000	1,500,000	2,034,000
D80-E*2	500,000	678,000	1,000,000	1,356,000	1,500,000	2,034,000
D120-F*4	2,000,000	2,712,000	4,000,000	5,424,000	6,800,000	9,220,000

Replace the \* with the primary reducer option selected.

**Continuous:** Torque at which main gear will have a life in excess of 20 years at normal operating speeds.

**Maximum Overload:** The maximum safe, short term operating torque.

**Yield:** The structural maximum torque based on the minimum yield strength of the main gear.

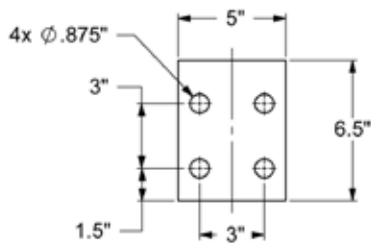
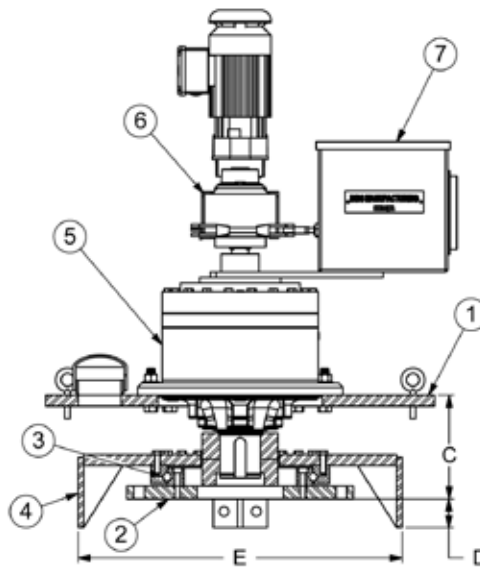
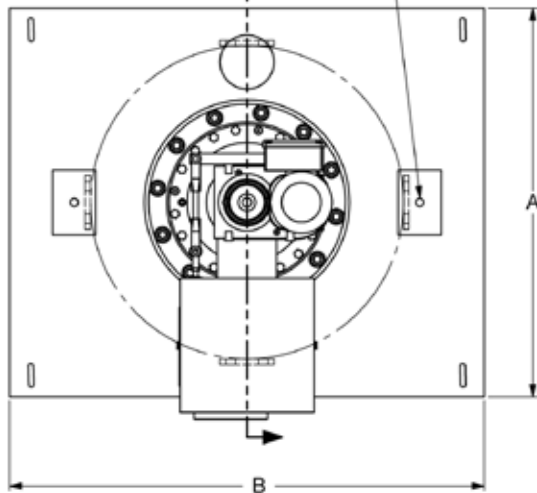
# Center Pier-Mounted Drive Units - Drum Output

## DX-Series Dimensions

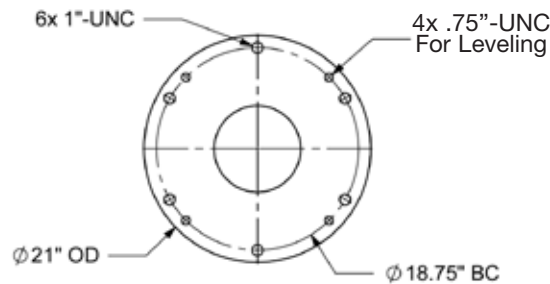


- | Item | Description           |
|------|-----------------------|
| 1    | Bridge Mounting Plate |
| 2    | Mounting Flange       |
| 3    | Main Bearing          |
| 4    | Drive Drum            |
| 5    | Planetary Gearbox     |
| 6    | Primary Speed Reducer |
| 7    | Torque Gauge Box      |

Bridge Mounting Holes Per Customer Specification



Drive Pad Detail



Mounting Flange Detail

Model	A		B		C		D		E		Weight	
	in	mm	in	mm	in	mm	in	mm	in	mm	in	kg
DX-A*	36	914	44	1,118	7.5	191	2.75	70	30	762	1,320	600
DX-B*	36	914	44	1,118	9.5	241	2.75	70	30	762	1,530	694

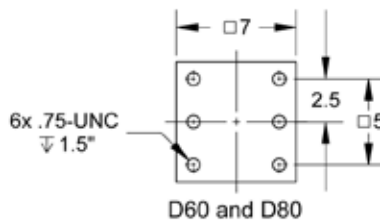
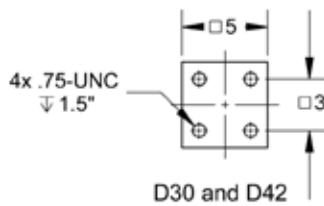
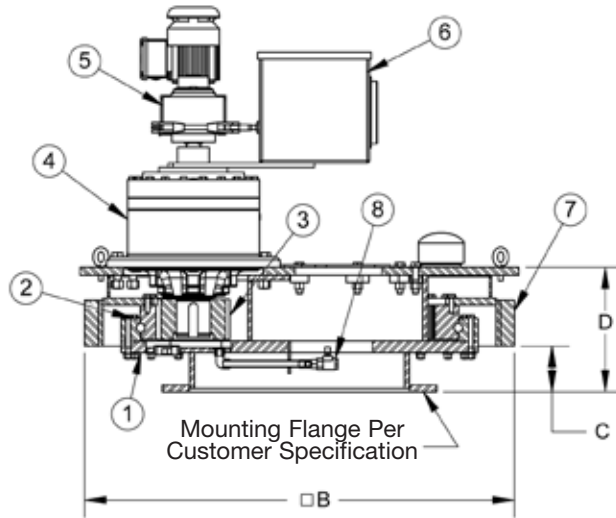
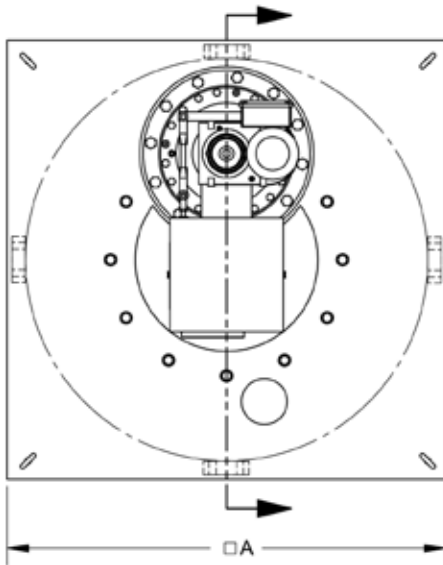
Replace the \* with the primary reducer option selected.

# Center Pier-Mounted Drive Units - Drum Output

## D-Series Dimensions



- | Item | Description           |
|------|-----------------------|
| 1    | Machine Frame         |
| 2    | Main Gearbearing      |
| 3    | Pinion                |
| 4    | Planetary Gearbox     |
| 5    | Primary Speed Reducer |
| 6    | Torque Gauge Box      |
| 7    | Drive Drum            |
| 8    | Oil Drain             |



Drive Pad Detail

Model	A		B		C		D		Mounting Flange <sup>1</sup>		Weight	
	in	mm	in	mm	in	mm	in	mm	in	mm	lb	kg
D30-A*	48	1,219	47	1,194	5	127	12.5	318	32	813	2,200	1,000
D30-B*	48	1,219	47	1,194	5	127	13.75	350	32	813	2,400	1,090
D42-B*	60	1,524	60	1,524	5	127	13.75	350	44	1118	3,800	1,720
D42-C*	60	1,524	60	1,524	5	127	15.5	394	44	1118	4,100	1,860
D60-C*	84	2,134	80	2,032	6	152	17.63	448	62	1575	6,100	2,770
D60-D*	84	2,134	80	2,032	6	152	19.63	499	62	1575	7,200	3,270
D80-D*	96	2,438	103	2,616	6	152	20.5	521	Note <sup>2</sup>	Note <sup>2</sup>	10,500	4,760

<sup>1</sup>Maximum standard outside diameter of mounting flange. For larger flange sizes, contact factory.

<sup>2</sup>Consult factory.

Replace the \* with the primary reducer option selected.

# Center Pier-Mounted Drive Units - Drum Output

## Primary Reducer Option

**W-Type**



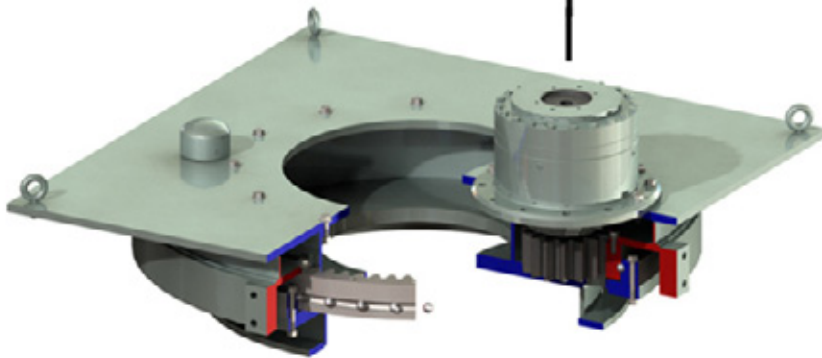
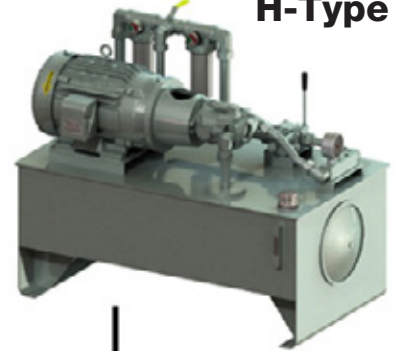
**E-Type**



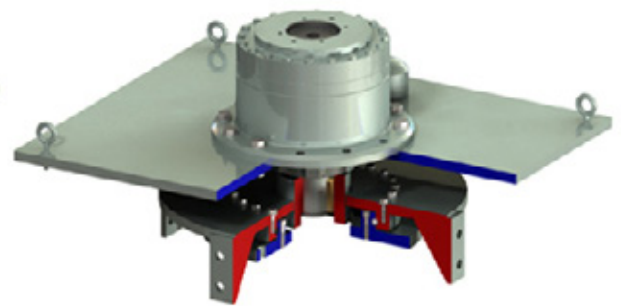
**F-Type**



**H-Type**



**D-Series**



**DX-Series**

One of the items above will be used with one of the items below to make a complete drive unit assembly.



## Primary Reducer Option

### E-type primary speed reducer

The E-type design uses helical gears for speed reduction. It has alarm and cutoff switches and a shear pin to provide triple protection of the drive unit. This design is used where the output speed is outside the limits of the F-type primary speed reducers or when an electro-mechanical type drive unit is desired.



### F-type primary speed reducer

The F-type design uses a hydraulic pump-motor combination for speed reduction. It has alarm and cutoff switches and hydraulic relief (equivalent to a shear pin in the E-type primary speed reducer) to provide triple protection of the drive unit. This design is positive torque-limiting and will operate under stalled and semi-stalled conditions. Optional reversing rotation and variable speed are available. The torque indication and protection system is equally accurate for operation in either direction.



### H-type primary speed reducer

The H-type design has all the features of the F-type primary speed reducer. It uses a stand-alone industrial hydraulic power unit. This design is used on higher horsepower and multiple pinion drive applications.



### W-type primary speed reducer

The W-type design uses helical gears for speed reduction. It has shear pin and shear pin activated cutoff switch to protect the drive unit. This is simplified E-type design used where a torque gauge and adjustable alarm switch are not required.

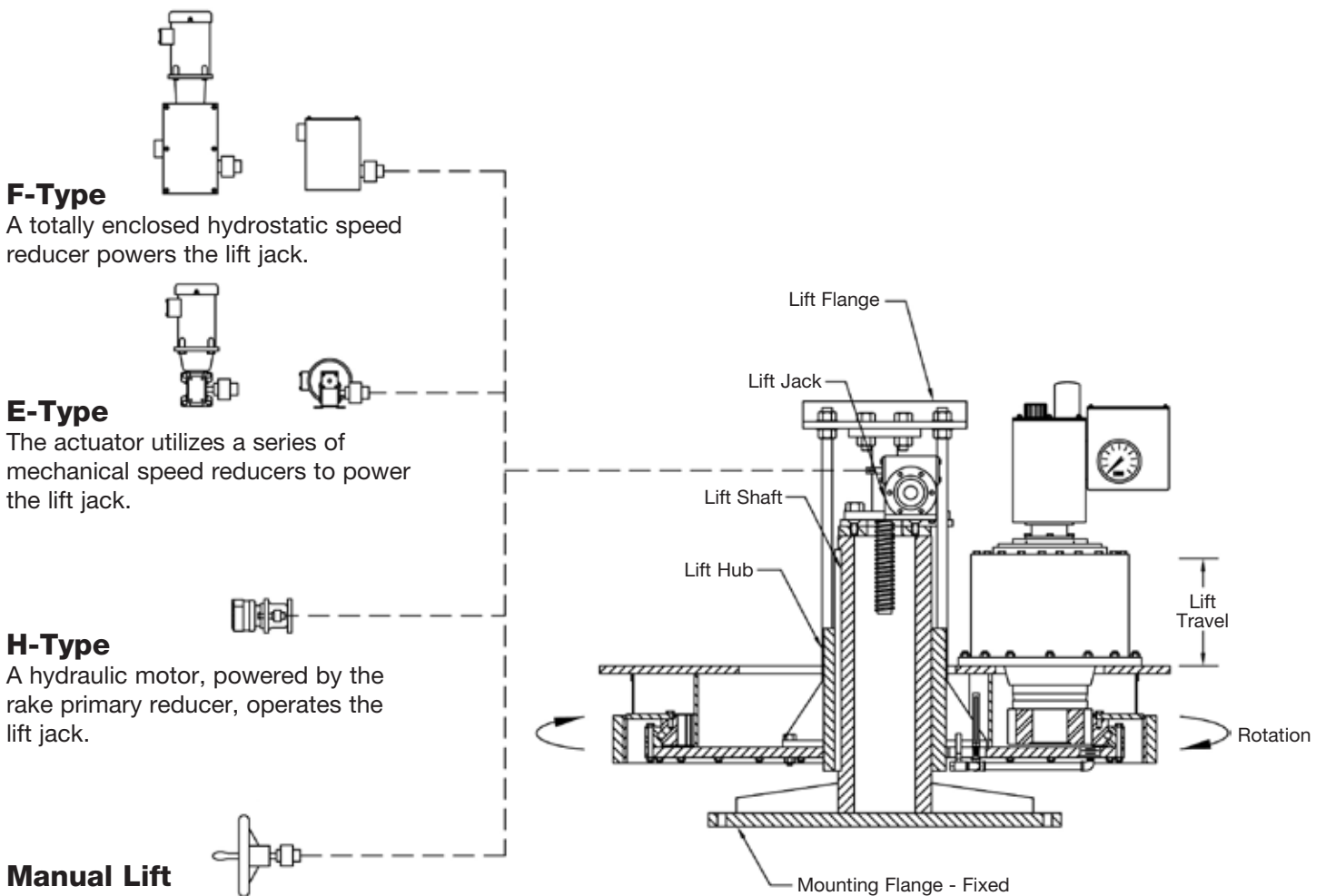


# Center Pier-Mounted Drive Units - Drum Output

## Lift Mechanism Option

The DBS lift mechanism provides the ability to raise and lower the rakes up to 24 inches (600 mm). The D-series lift operates by raising the entire drive unit. The lift mechanism is fully contained within the drive unit. In most cases, the installation of a DBS lift equipped drive unit is no more complicated than a normal non-lifting clarifier drive.

The lift option is offered with manual or powered operation. The powered lift mechanism provides positive lift force control to prevent damage to the rakes or the screw jack.



# Center Pier-Mounted Drive Units - Drum Output

## Ordering Information

Pier-Mounted Drive Unit Model Number					Lift Option Specification Extension					
Series	Rake Gear Pitch Dia. (inches)	-	Secondary Speed Reducer	Primary Speed Reducer	Number of Pinions	-	Lift Option	Lift Capacity (tons)	Lift Travel (inches)	Lift Actuator Option
D	X for no final gear-bearing		A	E	(N/A)		(N/A)	(N/A)	(N/A)	(N/A)
			B	F						
	30		A	W	1 (omit)					
			B				L	Consult Factory		
	42		B		1 (omit)					
			C	E	2					
	60		C	F	1 (omit)					
			D	H	2					
	80		D	W	3					
			E		4					
	120		F							

### Example: Model D30-AF-L1512F

D is for a pier-mounted drive unit; 30 is the size of the final gear pitch diameter in inches; A is the size of the secondary speed reducer; F is the type of the primary reducer; L is for a lift mechanism; 15 is the lift capacity in tons; 12 is the lift travel in inches; F is the type of the lift actuator.

### Standard Features

- Alarm and cutoff switches
- O&M manual in PDF format
- 6" torque gauge indicating real torque  
(not available on H-type primary reducer)

### Optional Features

- 4-20 mA torque transducer
- Bi-directional operation (available for F and H-type primary reducers)
- Condensate control unit
- 4-20 mA lift position transducer
- Variable speed
- Loss motion switch
- Special electric motor
- Oil heater (available for F and H-type primary reducers and main gear housing)
- Special coating
- Oil temperature switch
- Oil level switch
- Explosion proof switches





**Center Pier-Mounted Drive Unit—Drum  
Output Model D42-CE**

**Clarifier & Thickener Drives**

**Retrofits**

**Low-Speed Surface Aerators**

**Rotary Distributor Center Mechanisms**

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